In the Specification:

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[0032] Typically, solvents are used in amounts such that the weight ratio of benzylic starting compound to solvent is in the range of from about 0.2 to about 1.5 grams of benzylic starting compound per gram of solvent. A weight ratio of from about 0.8 to about 1.0 grams moles of benzylic compound per gram mole of solvent is more preferable.